# RECOMMENDATION concerning STANDARD FRONT DIMENSIONS OF AIR FILTERS

### **PURPOSE**

The purpose of this Eurovent/Cecomaf Recommendation is to reduce the number of available standard front dimension of filters used in air handling installations. Such a standardisation would be of interest for all parties involved: manufacturers, installers, designers, users. The Recommendation has been prepared by the Eurovent WG 4B "Air Filters" in co-operation with the Eurovent WG 6C "Air Handling Units".

EUROVENT/CECOMAF

EUROPEAN COMMITTEE OF AIR HANDLING, AIR CONDITIONING AND REFRIGERATION EQUIPMENT MANUFACTURERS

## **BACKGROUND**

There is no international industry standard for filter dimensions. Each equipment supplier has complete freedom to fit filter units with any conceivable frontal dimension and depth. On the European market, within the limits of 1000 x 1000 mm (width x height) there are currently several hundred different front dimensions of air filters, especially pocket filters. Many of these have only marginal differences in dimensions not exceeding a few millimetres.

#### BENEFITS OF STANDARDISATION

There is definitively no advantage, for any party involved, in the large number of different filter dimensions. The benefits of a standardisation will be felt at all stages of the supply and user chain:

- a. All handling will be easier and more efficient.
- b. A limited range minimises the costs of manufacturing, sales, purchasing, distribution, storage and installations of air filters.
- c. Fewer dimensions means shorter delivery times.
- d. Risk of errors in ordering and handling will be reduced.

# **RECOMMENDED DIMENSIONS**

To gain the full benefit of this recommendation, Eurovent/Cecomaf strongly recommends that End Users, Contractors, Air Filter Suppliers and Air Handling Unit Manufacturers use only the following front dimensions of air filters:

width x height
592 x 592 mm
490 x 592 mm
287 x 592 mm
592 x 287 mm
490 x 287 mm
287 x 287 mm

The recommended front dimensions have been in general use throughout the world for many years and include a sufficient number of units providing enough flexibility to meet every installation requirement, either individually or in different combinations.

It is also recommended to use the single standard frame thickness: 25 mm.

# **APPLICATION**

In future all installations involving Air Filters such as Air Handling Units will gain the full benefits of this recommendation. Sometimes it may also be possible to rebuild existing air filter installations which have front dimensions other than those recommended, in order to put them in accordance with the recommended dimensions.

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